## CUSCO DOT INDUSTRIAL VAC

## STANDARD OPTIONS

**HEAD MATERIAL:** 0.3125 SA516-70 SHELL MATERIAL: 0.3125 SA516-70 TANK DIAMETER: 72" OD OPERATING TEMPERATURE: -20 to 200 degrees F HYDROSTATIC TEST PRESSURE: 40.0 PSIG PRESSURE RELIEF: 4" SS Girard pressure vent, 25 PSIG MAWP setting mounted top of tank. PRIMARY SHUT-OFF: 4" internal shut-off with 6" SS float ball and cage assembly with neoprene rubber seat top front of tank. **BAFFLE** One anti surge mounted on reinforcing pad- bolted RINGS: Circumferential reinforcement rings with tank support feet. OVERTURN PROTECTION: Front, center, and rear 4" pipe construction overturns with reinforcement pads and gussets LIQUID LEVEL INDICATOR: Stainless Steel construction rotary float gauge with 6" float ball assembly located on driver side of tank c/w grab handle and up position tie-back REAR DOOR: Hydraulic full opening rear door assembly with 6 heavy duty door bolts, neoprene rubber rear door gasket, double acting hydraulic cylinder and safety brace. SUCTION VALVE: 4" ANSI NVE air operated valve with actuator and 4" sand pipe / deflector plate assembly, aluminum Kamlok fittings mounted on rear head. Located at 4 o'clock. DISCHARGE VALVE: 6" ANSI NVE air operated valve with actuator and aluminum Kamlok fittings mounted on rear head. Located at 6 o'clock. **ISOLATION VALVE:** 4" air operated butterfly valve between primary and secondary shut-off with PTO interconnect. VACUUM PUMP SPECIFICATIONS: Fruitland RCF500 rotary vane pump, 320 CFM free air rating, 28.5" Hg maximum vacuum MUFFLER: 4" muffler / oil trap assembly with drain valve, 12" swing out bottom clean out and 4" exhaust adapter. PIPING: Single 4" diameter no disconnect piping to allow tank to dump with vacuum system connected with vacuum pump flush port and wire reinforced rubber hose. DRIVE: Hydraulically driven from air shift PTO mounted on transmission with hydraulic pump and motor. HYDRAULIC RESERVOIR: Mounted on hydraulic dump sub-frame with suction strainer, diffuser, fill cap, hydraulic oil filters and sight glass. HYDRAULIC DUMP SYSTEM: Full length hydraulic dump sub-frame with 20 ton, 3 stage single acting dump cylinder, rear dump pivot assembly and safety brace. HYDRAULIC CONTROLS: 4-spool valve body for control of hydraulic dump, rear door with over-pressure relief valve, vacuum pump and tank tie-down. GAUGES: Glycerin filled vacuum/pressure gauge and hydraulic pressure gauge.

SIDE TRAYS: Full-length carbon steel side boxes for hose storage / fender assembly with anti-sail mud-flaps and rear tire skirt c/w side box ladder assembly. TRIM: Drivers side ladder assembly, four numbered placards, 50' static line and steel toolbox assembly. LIGHTING: DOT LED moisture proof lighting conformant to FMVSS 108 (3) In a row clearance markers Clearance lamp Reflectors License plate mount and light assembly One rear amber strobe beacon Two rear facing rectangular halogen flood lights DUAL HOSE HOOKS: Dual rear mounted hose hooks BUMPER: DOT rear bumper for protection of external valves with platform/step assembly and rear dirt shield. Positioned for dual valve set-up. PAINTING: Sections of tank and the entire body of the rest of the unit (non-tank) are sandblasted and primed with two (2) coats of primer and painted with two (2) coats of single stage Axalta paint. WATER JACKETS: Installed on Rear Valves for future installation of heated valve option. INSTALLATION:

Complete system installed on a 2018 Peterbilt 348 Chassis, Paccar PX-9 350HP Engine, and Allison 3000 RDS-P Automatic Transmission



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